

Laser Light TrimFree Paper

Application:

Printer: Laser- Non Oil

Recommended Paper

Mode: Heavy or Label
Mode

Image: Mirror

Press Time: 25-30
Seconds

Temperature: 330-340°F (165-
170°C)

Pressure: Maximum

Peel: Warm (Wait 7-10
Seconds)

Wash Temp: Up to 105°F
(40°C)

Notes:

Recommended Fabrics:

White, Light Colors

100% Cotton

100% Polyester

Poly/Cotton blends

Polyester Knits and Mesh

Poly/foam & cotton caps

Satin

Accessories Required:

Computer, Color Laser
Printer, Heat Press.

Printable Side:

The printable side is the
white matte coated side.

Pressure Settings:

To ensure that the coating
has properly fused with the
fabric, we recommend
using maximum pressure.
If this paper is applied with
inadequate pressure, the
transfer will not wash well.

Peeling:

This paper is to be peeled
warm. Peeling should occur 7-
10 seconds after pressing. Also
if you have difficulties peeling
the backing off the shirt, while
the fabric is hot, gently "tug" on
the sides of the shirt, the
backing will "pop" right out.
Depending on the fabric and ink
coverage, wait time before
peeling will vary. Test before
commercial production.

Care Instruction:

Wait 24 hours before washing.
Machine wash using MILD
detergent. Do NOT use bleach
or other aggressive cleaning
agents. Cannot be dry cleaned.
Wash temperature cannot
exceed 105°F

Storage:

TrimFree has an indefinite shelf
life when stored at room
temperature. Keep away from
direct heat, sunlight, and
humidity.

Step By Step:

Step 1:

Feed Material into Laser
printer so that the printer
is printing on the printable
side (white matte coated
side)

Step 2:

Design your image and
resize if necessary.

Step 3:

Prepress fabric for 5-10
seconds.

Step 4:

Place imaged TrimFree
on fabric with image face
down.

Step 5:

Heat Apply the transfer
onto the shirt. Press for
330-340°F at 25-30
seconds. Use maximum
pressure.

Step 6:

**DO NOT REMOVE
FABRIC** from heat press.
Peel transfer off warm.
Wait approximately
7-10 seconds before
peeling.

Step 7:

Repress imaged shirt for
30 seconds at 330-340°F.
This will seal the coating
to allow better wash
resistance.



Application Tips:

Pre-Press Shirt: To remove any moisture and bring the shirt to the correct pressing temperature it is critical that the shirt is pre-pressed prior to applying the transfer.

Pressure: TrimFree, as with all transfer papers for light shirts, require maximum pressure. Using maximum pressure will ensure that transfer paper will peel correctly and increase the washability of the design.

Peeling: It is important to wait 7-10 seconds prior to peeling the transfer. DO NOT remove the shirt from the press prior to peeling; doing this will cause the transfer to cool too quickly making the transfer difficult to peel. When peeling use a slow and consistent motion. **DO NOT COVER YOUR TRANSFER WITH TEFLON WHEN PRESSING TRIMFREE.**

Fabric Types; 7-10 seconds wait time: TrimFree will work well on cotton, cotton blends and polyester. Most t-shirt fabrics only require a 7 second wait period prior to peeling, heavier fabrics such as sweatshirt material usually require the full 10 seconds. Since there is such a wide and different variety of fabrics, we suggest you test the

material to determine the best wait time.

Paper Mode: For the fuser to properly fuse the toner to the paper, we suggest using Heavy Paper or Label Mode. You may need to test 2 or 3 different settings to find the best setting for your printer. To check for good toner adhesion, run your finger across the printer image. If any toner transfers to your finger you should set the paper mode on the print driver to a heavier setting.

Loading and Exit Tray: TrimFree should be printed using the bypass tray. If your printer has a rear exit door that will allow the paper to exit straight out the back, we suggest you test the paper using this configuration.

Suitable Graphics: TrimFree works best with graphics and designs that have solid colors such as corporate logos or plain type. TrimFree is best suited for logos or graphics; If you are printing large square images or photographs we suggest using HTW Laser Light Paper.

Printer/Copier Tested: Recommended= OKI DATA, CANON, XEROX, SAMSUNG, and RICOH. Not recommended= HP and BROTHER.

**HEAT
TRANSFER
WAREHOUSE**

2201 12TH St. N

Unit F

**Fargo, ND
58102**

**P: 701-356-
3160**

**Fax: 701-356-
3162**

www.heattransferwarehouse.com



